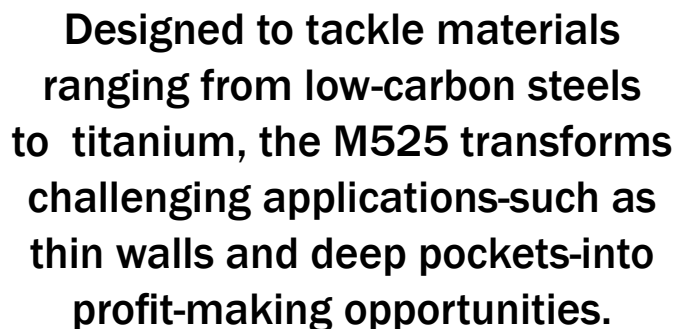


FACTORY DROP SHIP. SAME TOOL - MIX AND MATCH NOT AVAILABLE. EXPIRES JUNE 30, 2025



- **AlCrNX COATING**



in: d1: +0.000 / -0.002 d2: -0.0001 / -0.0004
mm: d1: +0.000 / -0.050 d2: -0.0025 / -0.0100

INCH

d ₁	d ₂	l ₂	l ₁	PART # 1-IMC-								
				SQUARE END	CORNER RADIUS						BALL END	
					R=.015	R=.030	R=.060	R=.090	R=.120	R=.190		R=.250
1/8	1/8	1/4	1.1/2	0335808	0335809	0335810	-	-	-	-	-	0335811
		1/2	1.1/2	0335812	0335813	0335814	-	-	-	-	-	0335815
		3/4	2.1/2	0335816	0335817	0335818	-	-	-	-	-	0335819
3/16	3/16	5/16	2	0335820	0335821	0335822	-	-	-	-	-	0335823
		9/16	2	0335824	0335825	0335826	-	-	-	-	-	0335827
		3/4	2.1/2	0335828	0335829	0335830	-	-	-	-	-	0335831
1/4	1/4	3/8	2	0335832	0335833	0335834	0335835	0335836	-	-	-	0335837
		3/4	2.1/2	0335856	0335857	0335858	0335859	0335860	-	-	-	0335861
		1.1/8	3	0335862	0335863	0335864	0335865	0335866	-	-	-	0335867
5/16	5/16	7/16	2	0335868	0335869	0335870	0335871	0335872	-	-	-	0335873
		13/16	2.1/2	0335874	0335875	0335876	0335877	0335878	-	-	-	0335879
		1.1/4	3	0335880	0335881	0335882	0335883	0335884	-	-	-	0335885
		2.1/8	4	0335886	0335887	0335888	0335889	0335890	-	-	-	0335891
3/8	3/8	1/2	2	0335892	0335893	0335894	0335895	0335896	0335897	-	-	0335899
		1	2.1/2	0335940	0335941	0335942	0335943	0335944	0335945	-	-	0335947
		1.1/4	3	0335948	0335949	0335950	0335951	0335952	0335953	-	-	0335955
		1.5/8	3.1/2	0335956	0335957	0335958	0335959	0335960	0335961	-	-	0335963
		1.5/8	4	0335964	0335965	0335966	0335967	0335968	0335969	-	-	0335971
		2	4	0335980	0335981	0335982	0335983	0335984	0335985	-	-	0335987
7/16	7/16	5/8	2.1/2	0335996	0335997	0335998	-	-	-	-	0336003	
		1	2.3/4	0336004	0336005	0336006	-	-	-	-	0336011	
		2	4	0336012	0336013	0336014	-	-	-	-	0336019	
1/2	1/2	5/8	2.1/2	0336020	0336021	0336022	0336023	0336024	0336025	-	-	0336028
		1	3	0336065	0336066	0336067	0336068	0336069	0336070	-	-	0336073
		1.1/4	3	0336074	0336075	0336076	0336077	0336078	0336079	0336081	-	0336082
		1.5/8	4	0336083	0336084	0336085	0336086	0336087	0336088	-	-	0336091
		1.5/8	6	0336092	0336093	0336094	0336095	0336096	0336097	-	-	0336100
		2.1/8	4	0336101	0336102	0336103	0336104	0336105	0336106	0336108	-	0336109
		2.5/8	5	0336110	0336111	0336112	0336113	0336114	0336115	-	-	0336118
		3.1/4	6	0336119	0336120	0336121	0336122	0336123	0336124	-	-	0336127
5/8	5/8	3/4	3	0336128	0336129	0336130	0336131	-	0336133	-	-	0336137
		1.5/8	3.1/2	0336168	0336169	0336170	0336171	0336172	0336173	0336175	-	0336177
		2.1/8	4	0336178	0336179	0336180	0336181	-	0336183	-	-	0336187
		2.1/8	6	0336188	0336189	0336190	0336191	-	0336193	-	-	0336197
		2.5/8	5	0336198	0336199	0336200	0336201	0336202	0336203	0336205	-	0336207
		3.1/4	6	0336208	0336209	0336210	0336211	-	0336213	-	-	0336217
		4	6	0336218	0336219	0336220	0336221	-	0336223	-	-	0336227
3/4	3/4	1	3	0336228	0336229	0336230	0336231	-	0336233	-	-	0336236
		1.5/8	4	0336268	0336269	0336270	0336271	0336272	0336273	0336275	0336276	0336277
		2.3/8	5	0336278	0336279	0336280	0336281	0336282	0336283	0336285	0336286	0336287
		2.3/8	6	0336288	0336289	0336290	0336291	-	0336293	-	-	0336296
		3.1/4	6	0336298	0336299	0336300	0336301	-	0336303	-	-	0336306
		4.1/8	7	0336308	0336309	0336310	0336311	-	0336313	-	-	0336316
1	1	1.3/4	4	0336362	0336363	0336364	0336365	0336366	0336367	0336369	0336370	0336372
		2.5/8	5	0336373	0336374	0336375	0336376	0336377	0336378	0336380	0336381	0336383
		3.1/4	6	0336384	0336385	0336386	0336387	-	0336389	-	-	0336392
		4.1/4	7	0336395	0336396	0336397	0336398	-	0336400	-	-	0336403

Key features of the enDURO M535 include:

- **Advance high-shear cutting edges**
paired with exceptional corner strength
- **Solid core with variable indexing**
to reduce harmonics and enhance balance
- **Options for square end or corner radii**
to suit diverse machining needs
- **Advance heat-resistant coating**
for prolonged tool life

METRIC

d ₁	d ₂	l ₂	l ₁	PART # 1-IMC-								
				SQUARE END	CORNER RADIUS							
					R=0.5	R=0.75	R=1.0	R=1.5	R=2.0	R=3.0	R=4.0	R=5.0
6 mm	6 mm	10 mm	54 mm	-	0337088	-	-	-	-	-	-	-
		13 mm	57 mm	0336918	0336919	-	0336921	0336922	-	-	-	-
		25 mm	75 mm	0337089	0337091	-	0337092	-	-	-	-	-
8 mm	8 mm	12 mm	58 mm	-	0337093	-	-	-	-	-	-	-
		19 mm	63 mm	0336923	0336924	-	0336926	0336927	-	-	-	-
		32 mm	75 mm	0337094	0337095	-	0337096	-	-	-	-	-
10 mm	10 mm	14 mm	66 mm	-	-	-	0337097	-	-	-	-	-
		22 mm	72 mm	0336928	0336929	-	0336931	0336932	0336933	-	-	-
		40 mm	88 mm	0337099	0337100	-	0337101	0337102	0337103	-	-	-
12 mm	12 mm	16 mm	73 mm	-	-	-	0337104	-	-	-	-	-
		26 mm	83 mm	0336934	0336935	0336936	0336937	0336938	0336939	0336940	-	-
		50 mm	100 mm	0337122	-	0337123	0337124	0337125	0337106	0337107	-	-
		75 mm	150 mm	0337126	-	0337127	0337128	0337129	-	-	-	-
16 mm	16 mm	22 mm	82 mm	-	-	-	0337108	-	-	-	-	-
		32 mm	92 mm	0336941	-	0336942	0336943	0336944	0336945	0336946	0336947	-
		55 mm	110 mm	0337130	-	0337131	0337132	0337133	0337109	0337110	-	-
		75 mm	150 mm	0337134	-	0337135	0337136	0337137	-	-	-	-
20 mm	20 mm	26 mm	92 mm	-	-	-	0337111	-	-	-	-	-
		38 mm	104 mm	0336948	-	-	0336950	0336951	0336952	0336953	0336954	0336955
		65 mm	125 mm	0337138	-	-	0337140	0337141	0337112	0337113	0337114	-
		85 mm	150 mm	0337142	-	-	0337144	0337145	0337115	0337116	-	-
25 mm	25 mm	45 mm	120 mm	0336956	-	-	0336958	0336959	0336960	0336961	0336962	0336963
		85 mm	150 mm	0337146	-	-	0337148	0337149	0337117	0337118	0337119	-